

TECHNICAL DATA SHEET

CRUMB RUBBER MODIFIED BITUMEN, CRMB

DESCRIPTION

Modified Bitumen Introduced in Eighties to combat with common pavement distress. There are about 4 different specifications based on type of modifier used as per ASTM specifications for modified bitumen. Many Authorities advises for use of minimum 10% modified Bitumen.

CRUMB RUBBER BASED Type-D (CRMB 50, 55, 60) –SOFTENING POINT BASED
 Crumb Rubber powder from discarded truck tires used.

Technical Data

S.NO	PROPERTIES	CRMB 50	CRMB 55	CRMB 60	ASTM STANDARDS
1	Penetration at 25°C, 1/10mm, 100g, 5 sec	< 70	< 60	< 50	D5
2	Softening Point, (R&B), °C, Min	50	55	60	D36
3	Elastic Recovery at 15°C, %, Min	50	50	50	D6084
4	Flash Point, COC, °C, Min	220	220	220	D92
5	Separation, Difference in Softening Point, (R&B), °C, Max	4	4	4	-
6	Viscosity at 150°C, Poises	1-3	2-6	3-9	D2170/D4402
7	Thin Film Oven Test & Tests on Residue				D2872
7a	Loss in Mass, %, Max	1.0	1.0	1.0	D6
7b	Reduction in Penetration of residue at 25°C, 100g, 5s, %,Max	40	40	40	-
7c	Increase in Softening Point, °C, Max	7	6	5	-
7d	Elastic Recovery at 25°C, %, Min	35	35	35	D6085

Selection Criteria for Grades of Modified Bitumen

Lowest Mean Air Temperature °C	Highest Air Mean Temperature °C		
	Less than 20°C	20°C to 30°C	More than 30°C
More than -10°C	PMB / NRMB 55	PMB / NRMB 45	PMB / NRMB 50
	CRMB 50	CRMB 55	CRMB 60
-10°C or lower	PMB / NRMB 55	PMB / NRMB 120	PMB / NRMB 45
	CRMB 50	CRMB 50	CRMB 55

- PMB = Polymer Modified Bitumen, * NRMB = Natural Rubber Modified Bitumen
- CRMB = Crumb Rubber Modified Bitumen

Working Temperature Requirement for Modified Bitumen

STAGE OF WORK	INDICATED TEMPERATURE °C
BITUMEN AT MIXING TEMPERATURE	165 - 185
AGGREGATE AT MIXING	165 - 185
MIX AT MIXING PLANT	150 - 170
MIX AT LAYING	130 - 160
ROLLING AT LAYING SITE	115 - 145

Guidelines for Storage of Modified Bitumen

Modified binder Temperature °C at point of Mixing	Holding Time at Mixing Temperature (max)	Medium storage Temp.°C	Safe Medium Storage Time Period
165-185	4 days	130-140	14 days

Requirements of Mix Prepared with Modified Bitumen

S.No	Properties	Requirement		
		Hot Climate	Cold Climate	High Rainfall
1	Marshall Stability (75 blows) at 60oC, kN, Max	12	10	12
2	Marshall Flow at 60oC, mm	2.5-4.0	3.5-5.0	3.0-4.5
3	Marshall Quotient, kg/mm		250-500	
4	Voids in Compacted Mix, %		3.0-5.0	
5	Modified Binder Content by weight of mix-min*		5.4% - 5.6% 4.7% - 5.2% 4.3% - 4.7%	
6	Retained stability after 24 hrs. in water at 60oC %, min	90	95	100
7	Coating with aggregate, %	95	95	100

*Corresponded to specific gravity of the aggregate being 2.7. In case Specific gravity more than 2.7, bitumen content can be reduced proportionately.

The bitumen content may be increased up to 0.5% in case highest Mean air temperature is 30 oC or lower & lowest Mean air temperature is -10 °C or lower.

Packing

Steel drums